



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-764-011
Job Sheet 193581



Part No: D350-764-011

Job Qty: 1 pcs ✓

Part Name: Rear Seat Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/16/19

Job Tracking No:

Due Date: 5/3/19 *May 30*

Created By: Marie Lajeunesse

Type: Stock

Description: *Order 15427*

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/3/19	5/3/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							→ Packaging 1 - 3 <i>ol</i>		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S200441



Part: D350-764-011

Job No: 193581

Serial No/Batch: S200441

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR00211SE 18/10/17, TC STC SH95-39 Issue 3, EASA STC

Plex 4/16/19 3:19 PM Dart.lajeunesse.marie

120 QC 4	1 pcs	5/3/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	DAS
				QC 4 - 28	75
				QC 4 - 58	9-89
				QC 4 - 69	
				QC 4 - 9	6102 6 7 TRF.
				QC 4 - 46	
				QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	1 pcs	5/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	75
				Packaging 3 - 6 - B4B	9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	JUL 2 9 2019
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	5/3/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 JUL 2 9 2019
140 QC 21 - FG	1 pcs	5/3/19	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	JUL 2 9 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-764-011
Location: FG029

135 - Photocopy bluefile & type labels per PPP D350-764-011 CHG002

140 - (QC21- Final Inspection - Work Order Release)

FG029

Master Unit No 010862

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut FP001	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
AN3-3A	Bolt ST350	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
AN3-6A	Bolt ST350	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
AN4-10A	Bolt ST345	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
AN970-8 (0.4)	Washer ST321	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
CCR264SS3-3	Cherry Rivet ST321	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
CR3212-4-2	Cherry Rivet ST320	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
CR3212-5-04	Rivet ST320	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
CR3212-5-07	Rivet ST320	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D2854 → 0.4 (T)	3/4" Velcro Strip ST410	2 5680 ft (2.888 ea) (0.48P)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3576-041	Doubler ST040	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3636-041 (Suer ant)	Shoulder Harness	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3637-041 (ST045)	Bracket Assembly	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3637-3 (ST046)	Bracket	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3638-1 (ST045)	Bushing	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3639-1 (ST045)	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3639-2 (ST046)	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3639-3 (ST234A)	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3639-4 (ST234A)	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3640-1 (ST046)	Belt Guide	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3640-3 (ST046)	Belt Guide	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3641-1 (ST234A)	Cover	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3641-3 (ST234A)	Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3641-4 (ST234A)	Cover RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3642-1 (ST046)	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3643-1 (ST046)	Stiffener	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3643-2 (ST046)	Stiffener	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3643-3 (ST047)	Shim	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
D3657-1 (ST047)	Guide Tool	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
MS20426AD3-3 (ST312)	Rivet	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
MS20426AD4-1 (ST312)	Rivet	100 Ea (100 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
MS20426AD4-6 (ST31)	Rivet	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
MS20470AD4-6 (ST310)	Rivet, Universal Head	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
MS21059L3 (ST301)	Nut Plate	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
MS21072-L3 (ST299)	Nut Plate	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
MS35206-267 (ST21)	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
NAS1149D0363J	Washer ST263	48 Ea (48 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓
NAS1149D0963J	Washer ST263	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	ST07257 ✓

32 in.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	ALS4-1032-130	16	8,655	0
	AN3-3A	32	281	0
	AN3-6A	16	349	0
	AN4-10A	4	201	0
	AN970-6	4	250	0
	CCR264SS3-3	16	207	0
	CR3212-4-2	4	114	0
	CR3212-5-04	4	12	0
	CR3212-5-07	4	25	0
	D2854	3	75	0
	D3578-041	16	12	0
	D3636-041	4	1	0
	D3637-041	4	19	0
	D3637-3	4	5	0
	D3638-1	4	26	0
	D3639-1	1	2	0
	D3639-2	1	13	0
	D3639-3	1	8	0
	D3639-4	1	15	0
	D3640-1	2	11	0
	D3640-3	2	11	0
	D3641-1	2	11	0
	D3641-3	1	6	0
	D3641-4	1	7	0
	D3642-1	2	11	0
	D3643-1	1	6	0
	D3643-2	1	6	0
	D3644-1	2	16	0
	D3657-1	1	2	0
	MS20426AD3-3	32	1,346	0
	MS20426AD4-4	106	2,268	0
	MS20426AD4-6	28	802	0
	MS20470AD4-6	8	3,475	0
	MS21059L3	16	331	0
	MS21072-L3	8	86	0
	MS35206-267	8	47	0
	NAS1149D0363J	48	1,276	0
	NAS1149D0963J	4	450	0

Part Specifications

Specifications could not be found.

Plex 4/16/19 3:19 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐		Date : _____ Sequence #: _____		QTY Affected : _____		MRB (QS1042)																									
Description Work Order Deviation				Disposition																															
Completed By				Lead hand / Supervisor																															
								QC / QA Coordinator																											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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		Other/Details:																																	

5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3572-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	AL34-1032-100	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-C	N/A	RIVET
100	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-C	N/A	RIVET
6	MS20470AD4-6	N/A	RIVET
16	MS21059L2	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041